

Pattern No.: 1110159 - Yarn Quality K&W

A	B	C				D				E	D				C	B	A
									8					8A - Residual yarn -	<	Friction <	
									7					7A 1x 2055 Pagastic Elastic thread Licra -	<	Friction <	
									6					6A 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	<	Friction <	
									5					5A 1x Nm 46 Image 80% VI, 20% PES Lineapiù	<	Friction <	
Friction >	>	4A 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù								4							
Friction >	>	3A 1x Nm 46 Image 80% VI, 20% PES Lineapiù								3							
Friction >	>	2A - Comb thread -								2							
Friction >	>	1A - Draw separation thread -								1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2