

Pattern No.: 1110008 - Yarn Quality V-Teil(e) links

A	B	C		D	E	D		C	B	A
					8			8A - - Residual yarn - -	<	Friction <
					7					
					6			6A 2x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
Friction >	>	5A 2x Nm 4.2 Arabis 100% CO Filpucci			5					
					4			4A 2x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
					3					
	>	2A - - Comb thread - -			2					
Friction >	>	1A - - Draw separation thread - -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110008 - Yarn Quality V-Teil(e) rechts

A	B	C		D	E	D		C	B	A
					8			8A - - Residual yarn - -	<	Friction <
					7					
					6			6A 2x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
Friction >	>	5A 2x Nm 4.2 Arabis 100% CO Filpucci			5					
					4			4A 2x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
					3					
	>	2A - - Comb thread - -			2					
Friction >	>	1A - - Draw separation thread - -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2