

Pattern No.: 0710087 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>>	8A, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni		8		8B - Residual yarn -	<	Friction <
Friction >	>>>	7A, WHITE 3x Nm 200/2 York Bright 100% CO Emilcotoni		7				
				6		6A, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				5		5A, WHITE 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>>>	4A, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni		4		4B, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
Friction >	>	3A, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni		3		3B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	2A - Comb thread -		2		2B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0710087 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8B - Residual yarn -	<	Friction <
				7						
				6				6A 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				5						
				4				4B 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710087 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8B - Residual yarn -	<	Friction <
				7						
				6				6A, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				5				5A, WHITE 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
				4				4B, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				3				3B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	2A - Comb thread -		2				2B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710087 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8B - Residual yarn -	<	Friction <
				7						
				6				6A, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				5				5A, WHITE 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
				4				4B, RED 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				3				3B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	2A - Comb thread -		2				2B, PINK 3x Nm 200/2 York Bright 100% CO Emilcotoni	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2