

Pattern No.: 0510292 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8			8B - Residual yarn -	< Friction <
				7			7A, BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	< Friction <
				6				
				5				
				4			4A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<< Friction <
				3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0510292 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>>	8A, BROWN 3x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		8		8B - Protection thread -	<	Friction <
Friction >	>>>	7A, BROWN 3x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		7		7B, BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				6		6A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
Friction >	>>>	5A, BROWN 3x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		5				
Friction >	>>	4A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		4		4B, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
				3		3A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
	>	2A - Comb thread -		2		2B, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
Friction >	>>>	1A, BROWN 3x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510292 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7			7A, BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
						6			6A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
						5					
Friction >	>>	4A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning				4			4B, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510292 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7		7A, BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				6				
				5				
				4		4A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
				3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2