

Pattern No.: 0510254 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A		
						8					8A - Residual yarn -	<	Friction <
						7							
						6					6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
						5					5A - Lycra - -	<	Friction <
Friction >	>>	4A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)				4							
						3							
Friction >	>	2A - Comb thread -				2							
Friction >	>	1A - Draw separation thread -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2