










Pattern No.: 0710098 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>>>	7A 3x Nm 54/3 Seltz 100% CO Emilcotoni		7				
				6		6A 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
				5		5A 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
Friction >	>	4A 1x Nm 54/3 Seltz 100% CO Emilcotoni		4				
				3		3A 3x Nm 54/3 Seltz 100% CO Emilcotoni	<<<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2