













Pattern No.: 1110142 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				6						
				5						
Friction >	>>	4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea		4				4B, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

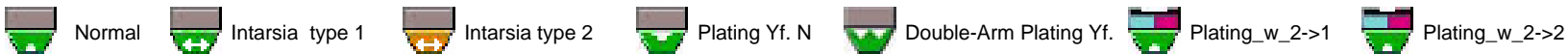
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1110142 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 3x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù	<<<	Friction <
				4				4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				3				3A, BRONZE 4x Nm 24 Giselle 63% VI, 37% PA Lineapiù	< 4	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

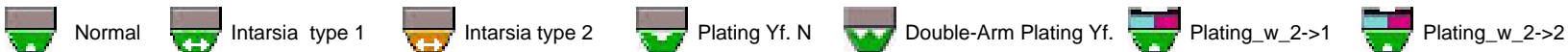
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110142 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
Friction >	>>>	5A, GREY 3x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù		5				5B, GREY 3x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù	<<<	Friction <
				4				4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
Friction >	4 >	3A, BRONZE 4x Nm 24 Giselle 63% VI, 37% PA Lineapiù		3				3B, BRONZE 4x Nm 24 Giselle 63% VI, 37% PA Lineapiù	< 4	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

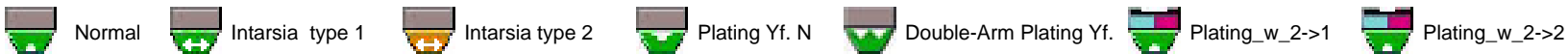
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110142 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 3x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù	<<<	Friction <
				4				4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				3				3A, BRONZE 4x Nm 24 Giselle 63% VI, 37% PA Lineapiù	< 4	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

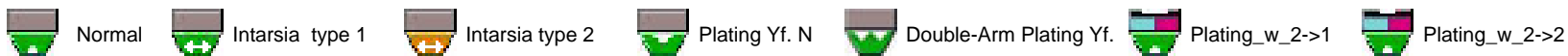
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 1110142 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 3x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù	<<<	Friction <
				4				4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				3				3A, BRONZE 4x Nm 24 Giselle 63% VI, 37% PA Lineapiù	< 4	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110142 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BEIGE 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

