













Pattern No.: 0610278 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4						
				3				3A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
	>	2A - Comb thread -		2						
				1						

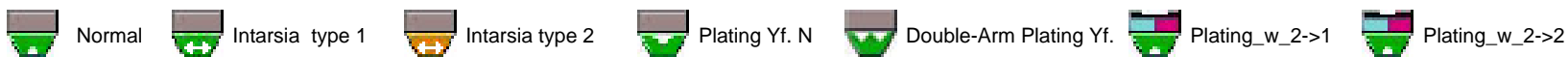
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610278 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A, ORANGE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù		7						
Friction >	>	6A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù		6						
Friction >	>	5A, YELLOW 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù		5						
				4				4A, YELLOW 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
				3				3A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
	>	2A - Comb thread -		2				2B, ORANGE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
				1				1A, LIGHT BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <

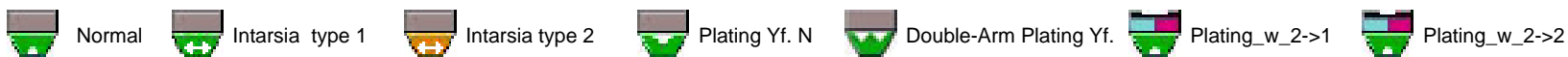
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0610278 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, ORANGE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù						
Friction >	>	6A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù						
Friction >	>	5A, YELLOW 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù						
						4A, YELLOW 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
						3A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
	>	2A - Comb thread -				2B, ORANGE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610278 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, YELLOW 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
				3				3A, BLUE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
	>	2A - Comb thread -		2				2B, ORANGE 1x 50/2 Nm Sueno 86% VI, 14% PBT Lineapiù	<	Friction <
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

