











Pattern No.: 0810516 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	
				7						
				6				6A 2x Lycra 475 dtex, PA 78/2 dtex Ultralastic 6348XX 74,7% PA, 25,3% EA Zimmermann	<<	
				5						
				4				4A 3x Nm 51 R2245 74% VI, 26% PA Hotta	<<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810516 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	
				7						
				6				6A 1x Lycra 475 dtex, PA 78/2 dtex Ultralastic 6348XX 74,7% PA, 25,3% EA Zimmermann	<	
				5						
				4				4A 2x Nm 51 R2245 74% VI, 26% PA Hotta	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

