









**Pattern No.: 0610085 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  3x 40/1 Nm   Desert   100% CO   Grignasco 	<<<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












**Pattern No.: 0610085 - Yarn Quality Ärmelbündchen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  4x 40/1 Nm   Desert   100% CO   Grignasco 	<<<<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0610085 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <
				7		7A  4x 40/1 Nm   Desert   100% CO   Grignasco	<<<<	Friction <
				6		6A  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <
				5		5A  3x 22,5/1 Nm   Irisé   78% VI, 11% PA, 11% PES   Lanificio dell' Olivio	<<<	Friction <
Friction >	>>	4A  2x 40/1 Nm   Desert   100% CO   Grignasco		4				
Friction >	>>>	3A  3x 22,5/1 Nm   Irisé   78% VI, 11% PA, 11% PES   Lanificio dell' Olivio		3				
Friction >	>	2A  -   Comb thread   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating\_w\_2->1



Plating\_w\_2->2






**Pattern No.: 0610085 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  2x 40/1 Nm   Desert   100% CO   Grignasco 	<<	Friction <
				5				5A  4x 40/1 Nm   Desert   100% CO   Grignasco 	<<<<	Friction <
Friction >	>>	4A  2x 40/1 Nm   Desert   100% CO   Grignasco 		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0610085 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  2x 40/1 Nm   Desert   100% CO   Grignasco 	<<	Friction <
				5						
Friction >	>>	4A  2x 40/1 Nm   Desert   100% CO   Grignasco 		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2