

Pattern No.: 1010413 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A 2x Nm 17 Star 75% CO, 25% PA Thessa 	<<	Friction <
						7A 1x Elastan 130 dtex, PA 44 dtex 5421XX Elastic thread 79,3% PA, 20,7% EA Zimmermann	<	
	>	6A 1x Elastan 130 dtex, PA 44 dtex 5421XX Elastic thread 79,3% PA, 20,7% EA Zimmermann						
	>	5A 1x Elastan 130 dtex, PA 44 dtex 5421XX Elastic thread 79,3% PA, 20,7% EA Zimmermann						
Friction >	>>	4A 2x Nm 17 Star 75% CO, 25% PA Thessa 						
Friction >	>>	3A 2x Nm 17 Star 75% CO, 25% PA Thessa 				3B - Residual yarn -	<	
	>	2A - Comb thread -				2B 2x Nm 17 Star 75% CO, 25% PA Thessa 	<<	Friction <
	>	1A - Draw separation thread -				1B 1x Elastan 130 dtex, PA 44 dtex 5421XX Elastic thread 79,3% PA, 20,7% EA Zimmermann	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

