





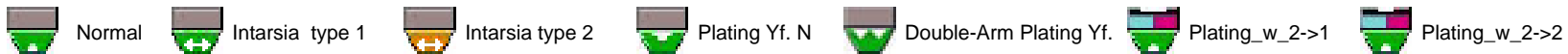










Pattern No.: 0810165 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A	
				8			8A - - Residual yarn - -	<	Friction <
				7			7A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
Friction >	4 >	6A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta		6					
				5					
				4			4A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta	< 4	Friction <
				3					
	>	2A - - Comb thread - -		2					
Friction >	>	1A - - Draw separation thread - -		1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0810165 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A, TURKISH SEA 1x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<	Friction <
Friction >	4 >	6A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta		6						
				5				5A, SILVER FOG (DARK) 5x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	< 5	Friction <
				4				4A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta	< 4	Friction <
				3				3A, BLACK 5x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	< 5	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

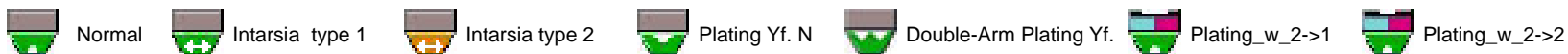
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0810165 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A, TURKISH SEA 1x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<	Friction <
Friction >	4 >	6A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta		6						
				5						
				4				4A. TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta	< 4	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810165 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A, TURKISH SEA 1x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<	Friction <
				6						
				5				5A, SILVER FOG (DARK) 5x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	< 5	Friction <
				4				4A, TURKISH SEA 4x Nm 48/2 Crespo 80% MD, 20% SE Hotta	< 4	Friction <
				3				3A, BLACK 5x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	< 5	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

