





**Pattern No.: 1310217 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
				8		8A    Residual yarn	<	Friction <
				7				
				6				
				5		5A, WHITE  2x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	Friction <
				4				
				3				
Friction >	>	2A    Comb thread		2				
Friction >	>	1A    Draw separation thread		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2