







Pattern No.: 1210178 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
	V	16A 1x Draw separation thread -		16		16B 1x Comb thread -	V	
				15				
				14		14B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
				13				
	V	12A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		12				
				11				
				10				
				9				
				8				

							7								
							6					6B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia		V	
							5								
	V	4A, BLUE 1x Nm 100/2 Sottile 100% CO Sesia					4								
							3								
							2								
							1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.































Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210178 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	V	16A 1x Draw separation thread -		16		16B 1x Comb thread -	V	
	V	15A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		15		15B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	14A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		14		14B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
				13		13B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	12A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		12		12B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	11A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		11		11B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	10A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		10		10B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	9A, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea		9		9B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	8A, BLUE 1x Nm 100/2 Sottile 100% CO Sesia		8		8B, RED 1x Nm 100/2 Sottile 100% CO Sesia	V	

						7							
	V	6A, RED 1x Nm 100/2 Sottile 100% CO Sesia				6					6B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia	V	
						5					5B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia	V	
	V	4A, BLUE 1x Nm 100/2 Sottile 100% CO Sesia				4					4B, RED 1x Nm 100/2 Sottile 100% CO Sesia	V	
	V	3A, RED 1x Nm 100/2 Sottile 100% CO Sesia				3					3B, NAVY 1x Nm 100/2 Sottile 100% CO Sesia	V	
	V	2A, RED 1x Nm 100/2 Sottile 100% CO Sesia				2					2B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia	V	
	V	1A, NAVY 1x Nm 100/2 Sottile 100% CO Sesia				1					1B, RED 1x Nm 100/2 Sottile 100% CO Sesia	V	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210178 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	V	16A 1x Draw separation thread -		16		16B 1x Comb thread -	V	
				15				
				14		14B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
				13				
				12				
				11				
				10				
				9				
				8		8B, RED 1x Nm 100/2 Sottile 100% CO Sesia	V	

							7										
							6						6B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia				V
							5										
							4										
							3										
							2										
							1										

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210178 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
	V	16A 1x Draw separation thread -		16		16B 1x Comb thread -	V	
				15				
				14		14B, WHITE 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
				13				
				12				
				11				
				10				
				9				
				8		8B, RED 1x Nm 100/2 Sottile 100% CO Sesia	V	

							7											
							6							6B, BLUE 1x Nm 100/2 Sottile 100% CO Sesia			V	
							5											
							4							4B, RED 1x Nm 100/2 Sottile 100% CO Sesia			V	
							3											
							2											
							1											

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2