








**Pattern No.: 2110019 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A  1x Nm 30/2   Residual yarn   -	V	
				11				
				10		10A  1x Nm 28/2   Baumwolle   100% CO   Gebrüder Otto	V	
				9				
				8				

							7						
							6						
	V	5A  1x Nm 28/2   Baumwolle   100% CO   Gebrüder Otto					5						
							4			4A  1x Nm 28/2   Baumwolle   100% CO   Gebrüder Otto		V	
							3			3A, 01045  1x EA 390 dtex, PA 2x 22 dtex   20537   Elastic thread   56% EA, 44% PA   Zimmermann		V	
	V	2A  1x   Comb thread   Zimmermann					2						
	V	1A  1x   Draw separation thread   -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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Split Cam

