








Pattern No.: 0510195 - Yarn Quality Kragen

| A | B | C | D | E | D | C | B | A | | |
|---|---|------------------------------------|---|---|---|---|---|---|---|------------|
| | | | | 8 |  | | | 8A 1x 4/1 Nm Residual yarn - | < | |
| | | | | 7 |  | | | 7A 1x 4/1 Nm Residual yarn - | < | |
| | | | | 6 |  | | | 6B 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | 5 |  | | | 5A 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | 4 | | | | | | |
| | | | | 3 |  | | | 3B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | > | 1A - Draw separation thread - | | 1 |  | | | | | |

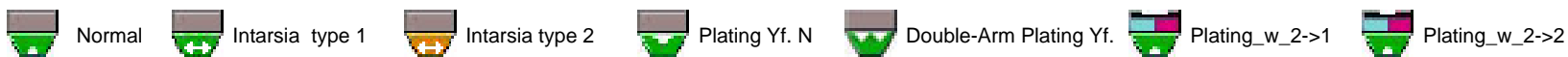
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510195 - Yarn Quality V-Teil(e)

| A | B | C | D | E | D | C | B | A |
|------------|---|---|---|---|---|---|---|------------|
| | | | | | | 8B 1x 4/1 Nm Protection thread - | < | |
| | > | 7A 1x 4/1 Nm Protection thread - | | | | | | |
| Friction > | > | 6A 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 6B 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | | | 5B 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| Friction > | > | 4A 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 4B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| Friction > | > | 3A 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 3B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | > | 2A - Comb thread - | | | | | | |
| | > | 1A - Draw separation thread - | | | | | | |

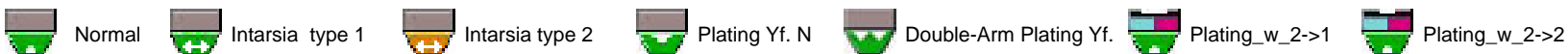
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0510195 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A |
|------------|---|---|---|---|---|---|---|------------|
| | | | | | | 8A 1x 4/1 Nm Protection thread - | < | |
| | | | | | | | | |
| Friction > | > | 6A 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 6B 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | | | | | |
| | | | | | | 5A 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| Friction > | > | 4A 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 4B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| Friction > | > | 3A 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | | | | 3B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | > | 2A - Comb thread - | | | | | | |
| | > | 1A - Draw separation thread - | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510195 - Yarn Quality Ärmel

| A | B | C | D | E | D | C | B | A | | |
|---|---|------------------------------------|---|---|---|---|---|---|---|------------|
| | | | | 8 |  | | | 8A 1x 4/1 Nm Protection thread - | < | |
| | | | | 7 | | | | | | |
| | | | | 6 |  | | | 6B 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | 5 |  | | | 5A 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | | | | 4 | | | | | | |
| | | | | 3 |  | | | 3B 2x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer | < | Friction < |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | > | 1A - Draw separation thread - | | 1 |  | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

