







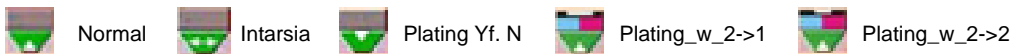










Pattern No.: 0510152 - Yarn Quality Front(s) left

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, LIGHT GRAY 4x 13,5/1 Nm Venus Stretch 72% WV, 16% PBT, 12% PA Grignasco	<<<<	Friction <
				6				6A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				5				5A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				4				4A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				3				3A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

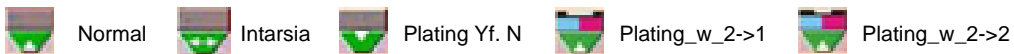
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0510152 - Yarn Quality Front(s) right

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, LIGHT GRAY 4x 13,5/1 Nm Venus Stretch 72% WV, 16% PBT, 12% PA Grignasco	<<<<	Friction <
				6				6A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				5				5A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				4				4A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				3				3A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

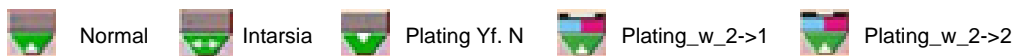
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0510152 - Yarn Quality Back(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A 3x 13,5/1 Nm Venus Stretch 72% WV, 16% PBT, 12% PA Grignasco	<<<	Friction <
				6				6A 3x 13,5/1 Nm Venus Stretch 72% WV, 16% PBT, 12% PA Grignasco	<<<	Friction <
				5						
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510152 - Yarn Quality Sleeve(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, LIGHT GRAY 4x 13,5/1 Nm Venus Stretch 72% WV, 16% PBT, 12% PA Grignasco	<<<<	Friction <
				6				6A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				5				5A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				4				4A, GRAY 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
				3				3A, WHITE 1x 4/1 Nm Ibernia 46% WV, 46% PC, 8% PBT Raumer	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

