









## Pattern No.: 0810253 - Yarn Quality Tandem left Kragen

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -			8			
					7			
					6			
					5			
					4			
Friction >	>>>	3A, BLACK   3x Nm 2.8   Winter Top   100% CO   Filmar			3			
	>	2A   -   -   Comb thread   -   -			2			
Friction >	>	1A   -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810253 - Yarn Quality Tandem right Kragen**

A	B	C	D	E	D	C	B	A
				8			8B  -   -   Residual yarn   -   -	< Friction <
				7				
				6				
				5				
				4				
				3			3B, BLACK  3x Nm 2.8   Winter Top   100% CO   Filmar	<<< Friction <
				2			2B  -   -   Comb thread   -   -	<
				1			1B  -   -   Draw separation thread   -   -	< Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810253 - Yarn Quality Tandem left Leibteil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   -   Residual yarn   -   -			8			
					7			
					6			
					5			
Friction >	4 >	4A, SILVER FOG (BRIGHT)  4x Nm 50/2   Mirror   57% Vl, 43% PA   Raumer			4			
Friction >	>>>	3A, BLACK  3x Nm 2.8   Winter Top   100% CO   Filmar			3			
	>	2A  -   -   Comb thread   -   -			2			
Friction >	>	1A  -   -   Draw separation thread   -   -			1			

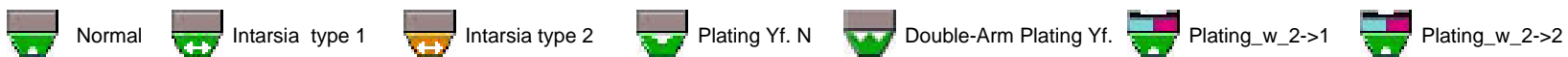
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0810253 - Yarn Quality Tandem right Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4B, SILVER FOG (BRIGHT)  4x Nm 50/2   Mirror   57% VI, 43% PA   Raumer	< 4	Friction <
				3				3B, BLACK  3x Nm 2.8   Winter Top   100% CO   Filmar	<<<	Friction <
				2				2B  -   -   Comb thread   -   -	<	
				1				1B  -   -   Draw separation thread   -   -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 0810253 - Yarn Quality Tandem left Ärmel

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -			8			
					7			
					6			
					5			
					4			
Friction >	>>>	3A, BLACK   3x Nm 2.8   Winter Top   100% CO   Filmar			3			
	>	2A   -   -   Comb thread   -   -			2			
Friction >	>	1A   -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 0810253 - Yarn Quality Tandem right Ärmel

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4						
				3				3B, BLACK  3x Nm 2.8   Winter Top   100% CO   Filmar	<<<	Friction <
				2				2B  -   -   Comb thread   -   -	<	
				1				1B  -   -   Draw separation thread   -   -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

