

Pattern No.: 1910044 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 30/2 Ocean Residual yarn 50% CO, 50% PC TVU	<	Friction <
				7				7A 1x Lycra 156 dtex, PES 167 dtex 21191X Elastic thread 77% PES, 23% EA Zimmermann	<	
				6				6A 1x Nm 28/2 Cashmere 100 100% WS Cariaggi	<	Friction <
				5				5A 1x Nm 28/2 Cashmere 100 100% WS Cariaggi	<	Friction <
Friction >	>	4A 1x Nm 28/2 Cashmere 100 100% WS Cariaggi		4						
				3						
	>	2A 1x Comb thread Zimmermann		2						
	>	1A 1x Draw separation thread Baumann		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2