











**Pattern No.: 0710174 / S0407176 - Yarn Quality Tandem left V-Teil(e)**

A	B	C	D	E	D	C	B	A
	-	8A  -   Draw separation thread   -		8		8B, GREEN  1x Z 15   -   -	-	
	-	7A, GREEN  1x Z 15   -   -			7			
	-	6A, LIGHT GREEN  1x Z 15   -   -			6			
	-	5A, DARK GREEN  1x Nm 14/1   -   -			5			
	-	4A, MOSS  2x Nm 34/2   -   -			4			
	-	3A, YELLOW  1x Nm 30/2   -   -			3			
					2	2A, BLACK  1x Nm 28/2   -   -	-	
					1	1A  1x Nm 28/2   -   -	-	
						1B  1x Nm 28/2   -   -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710174 / S0407176 - Yarn Quality Tandem right V-Teil(e)**

A	B	C	D	E	D	C	B	A
	-	8A  -   Draw separation thread   -		8		8B, GREEN  1x Z 15   -   -	-	
	-	7A, GREEN  1x Z 15   -   -		7				
	-	6A, LIGHT GREEN  1x Z 15   -   -		6				
	-	5A, DARK GREEN  1x Nm 14/1   -   -		5				
	-	4A, MOSS  2x Nm 34/2   -   -		4				
	-	3A, YELLOW  1x Nm 30/2   -   -		3				
				2		2A, BLACK  1x Nm 28/2   -   -	-	
				1		1A  1x Nm 28/2   -   -	-	

				1B  1x Nm 28/2   -   -	-	
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A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2