











Pattern No.: 0510183 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8		8A 2x Residual yarn -	<<	
				7				
				6				
				5				
				4		4A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
				3				
Friction >	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating_w_2->1
-  Plating_w_2->2





Pattern No.: 0510183 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 2x Residual yarn -	<<	
Friction >	>>	7A 2x Residual yarn -						
						5A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
						4A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
	>	2A - Comb thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0510183 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A 2x Residual yarn -	<<	
				7				
				6				
				5		5A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
				4		4A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
				3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510183 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A 2x Residual yarn -	<<	
				7				
				6				
				5		5A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
				4		4A 3x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<<	Friction <
				3				
Friction >	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

