










Pattern No.: 1410014 - Yarn Quality K&W

| A | B | C | D | E | D | C | B | A | | |
|------------|----|--|---|---|---|---|---|--|----|------------|
| | | | | 8 |  | | | 8A, BLUE 2x Nm 5,7 Cottonina Protection thread 60% CO, 40% PC Di.Vè | << | |
| | | | | 7 | | | | | | |
| | | | | 6 |  | | | 6A, BLUE 1x Nm 1,8 + 1x Nm 3 Fiamma + Doris 70% PC, 30% WV + 65% WP, 25% PA, 10% WV Cofil + BE.MI.VA. | << | Friction < |
| | | | | 5 |  | | | 5A, BLUE 1x Nm 1,8 + 1x Nm 3 Fiamma + Doris 70% PC, 30% WV + 65% WP, 25% PA, 10% WV Cofil + BE.MI.VA. | << | Friction < |
| | > | 4A, ECRU 1x Nm 1,8 Fiamma 70% PC, 30% WV Cofil | | 4 |  |  | | 4B, ECRU 1x Nm 1,8 Fiamma 70% PC, 30% WV Cofil | < | |
| Friction > | >> | 3A, BLUE 1x Nm 1,8 + 1x Nm 3 Fiamma + Doris 70% PC, 30% WV + 65% WP, 25% PA, 10% WV Cofil + BE.MI.VA. | | 3 |  | | | | | |
| | >> | 2A 2x Comb thread - | | 2 |  |  | | 2B, ECRU 1x Nm 1,8 Fiamma 70% PC, 30% WV Cofil | < | |
| | > | 1A 1x Draw separation thread - | | 1 |  | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

Yarn feeders 3A, 5A and 6A

Yarn Doris goes through the friction feed wheel, Fiamma goes directly. It breaks on friction wheel.

Don't go before expand, please.
