







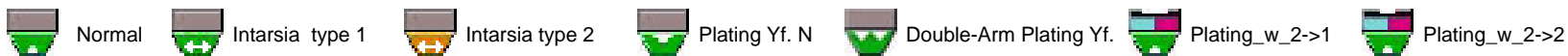







## Pattern No.: 1110210 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   -   Residual yarn   -   -		8		8B  -   -   Residual yarn   -   -	<	Friction <
				7		7B  1 x Nm 4.5   One peace   42%PA, 29%PC, 23%WV, 6%WM   Sawada	<	Friction <
				6		6B  2 x Nm 30   Viscrepe   100%VI   Filpucci	<<	Friction <
				5				
Friction >	>>	4A  2 x Nm 30   Viscrepe   100%VI   Filpucci		4				
Friction >	>	3A  1 x Nm 4.5   One peace   42%PA, 29%PC, 23%WV, 6%WM   Sawada		3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

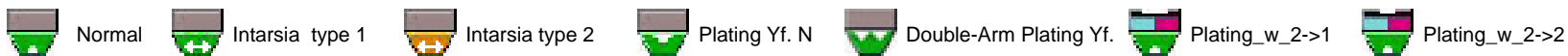
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110210 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7				7A  1 x Nm 4.5   One peace   42%PA, 29%PC, 23%WV, 6%WM   Sawada	<	Friction <
				6				6B  2 x Nm 30   Viscrepe   100%VI   Filpucci	<<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

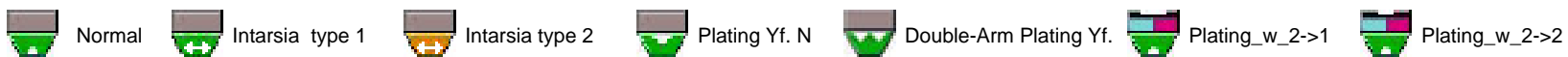
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110210 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7				7B  2 x Nm 30   Viscrepe   100%VI   Filpucci	<<	Friction <
				6				6A  1 x Nm 4.5   One peace   42%PA, 29%PC, 23%WV, 6%WM   Sawada	<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110210 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7				7B  2 x Nm 30   Viscrepe   100%VI   Filpucci	<<	Friction <
				6				6A  1 x Nm 4.5   One peace   42%PA, 29%PC, 23%WV, 6%WM   Sawada	<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

