





Pattern No.: 1310024 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 34/2 Protection thread -	V	

							7							
							6							
							5							
							4				4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea		V	
							3							
	V						2				2A - Comb thread -			
	V						1				1A - Draw separation thread -			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310024 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 34/2 Protection thread -	V	

							7					7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	V	
							6					6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	V	
							5							
							4					4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
							3					3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	V	
	V	2A - Comb thread -					2					2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	VVV	
	V	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310024 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 34/2 Protection thread -	V	

							7					7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	V	
							6					6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	V	
							5					5A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	V	
	V	4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin					3					3B, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	V	
	V	2A - Comb thread -					2					2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	VVV	
	V	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310024 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 34/2 Protection thread -	V	

							7					7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	V	
							6					6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	V	
							5					5A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	V	
	V	4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin					3					3B, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	V	
	V	2A - Comb thread -					2					2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	VVV	
	V	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310024

Other Requirements:

Osiride offwhite Flottfaden ganz wenig Spannung und Bremse.
Bremse für Gummifaden (abketteln Ende) zudrehen. Faden muss gedehnt einlaufen.
