




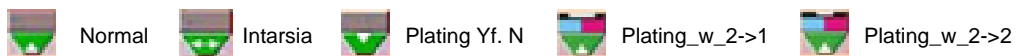


Pattern No.: 0510276 - Yarn Quality Collar(s)

A	B	C	D	E	D	C	B	A
				8 		8A - Residual yarn -	<	Friction <
				7				
				6				
				5 		5A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				4				
				3 		3A, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	2A - Comb thread -		2 				
Friction >	>	1A - Draw separation thread -		1 				

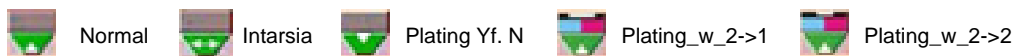
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0510276 - Yarn Quality Front(s) left

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
						7A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
						6A, DARK GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>>	5A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea				5B, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
						4A, LIGHT GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>>	3A, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea				3B, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	2A - Comb thread -				2B, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	1A - Draw separation thread -						

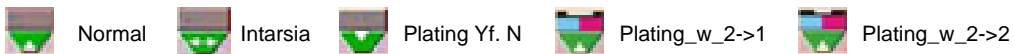
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0510276 - Yarn Quality Front(s) right

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				6				6A, DARK GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>>	5A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea		5				5B, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				4				4A, LIGHT GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>>	3A, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea		3				3B, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	2A - Comb thread -		2				2B, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

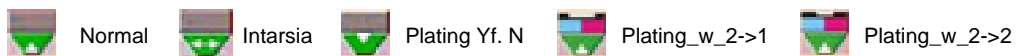
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0510276 - Yarn Quality Back(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, LIGHT GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				5				5A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				4				4A, DARK GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				3				3A, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510276 - Yarn Quality Sleeve(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, LIGHT GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				5				5A, VIOLET 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				4				4A, DARK GRAY 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
				3				3A, ROSE 2x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

