





**Pattern No.: 1110018 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110018 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -						
						6A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
Friction >	>>	5A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros						
						3A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
	>	2A  -   -   Comb thread   -   -						
	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1110018 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
Friction >	>>	5A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros		5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

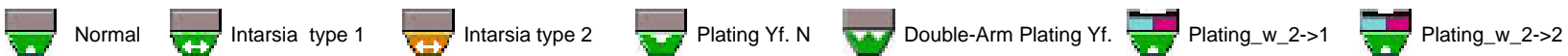
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1110018 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110018 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

