








Pattern No.: 1710043 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	15A 1x Nm 50/2 Protection thread -						
						14A, BLACK 1x Nm 90/2 Ladyd 60% VI, 20% WV, 20% PA Be.Mi.Va.	v	
	v	13A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann				13B, NAVY 30 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	v	
	v	12A, NAVY 30 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann				12B, GREY 21 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	
	v	11A, NAVY 30 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann						
	2v	10A, BLACK 2x Lycra 22 dtex, PA 78 dtex 8003LU 88% PA, 12% EA Zimmermann				10B, BLACK 1x EA 390 dtex, PA 2x 22 dtex 20537 56% EA, 44% PA Zimmermann	v	
						9A, BLUE 29 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	v	
	v	8A, BLACK 1x EA 390 dtex, PA 2x 22 dtex 20537 56% EA, 44% PA Zimmermann						

	v	7A, BLACK 1x EA 390 dtex, PA 2x 22 dtex 20537 56% EA, 44% PA Zimmermann			7			7B, NAVY 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	v	
	v	6A, GREY 21 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann			6			6B, BLUE 29 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	v	
					5					
	v	4A, BLACK 1x Nm 90/2 Ladyd 60% VI, 20% WV, 20% PA Be.Mi.Va.			4					
					3					
					2					
	v	1A 1x Draw separation thread -			1			1B 1x Draw separation thread -	v	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2