















Pattern No.: 0910499 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A 5x Nm 44 Essenza 76% VI, 24% PA Filpucci	< 5	Friction <
				6				6A 3x Nm 44 Essenza 76% VI, 24% PA Filpucci	<<<	Friction <
Friction >	>	5A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller		5						
Friction >	>>	4A 2x Nm 60/2 Finissimo Crepe 85% VI, 15% PES Igea		4						
Friction >	>>	3A 2x Nm 27 Ironcot 80% CO, 20% ME Lineapiù		3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910499 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A 5x Nm 44 Essenza 76% VI, 24% PA Filpucci	< 5	Friction <
				6				6A 3x Nm 44 Essenza 76% VI, 24% PA Filpucci	<<<	Friction <
Friction >	>	5A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller		5						
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

