










Pattern No.: 0510097 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
				8				8A 1x 28/2 Nm - Residual yarn - -
				7				
Friction >	>>	6A 2x 28/2 Nm Aqua Border thread 100% WV Raumer		6			<	6B 1x 28/2 Nm Aqua 100% WV Raumer Friction <
				5			<	5A 1x 28/2 Nm Aqua 100% WV Raumer Friction <
Friction >	>	4A 1x 28/2 Nm Aqua 100% WV Raumer		4			<<	4B 2x 28/2 Nm Aqua Border thread 100% WV Raumer Friction <
				3			<<	3A 2x 28/2 Nm Aqua Border thread 100% WV Raumer Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2