





Pattern No.: 1910066 - Yarn Quality Kragen_1

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|---|---|--|-----|------------|
| | | | | 8 | | | | |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| | | | | 5 | | | | |
| | | | | 4 |  | 4A 2x Protection thread - | < | Friction < |
| | | | | 3 |  | 3A, INDIGO + ECRU 3x Nm 50/2 + 2x Nm 45 Indigo Yarn + Camelia 100% CO + 50% LI, 40% CO, 10% PA Unitin + Cofil | <+< | Friction < |
| | | | | 2 |  | 2A 1x Comb thread - | < | Friction < |
| | | | | 1 |  | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910066 - Yarn Quality Leibteil(e)

| A | B | C | D | E | D | C | B | A | | |
|---|---|---|---|---|---|---|---|---|----|------------|
| | | | | 8 |  | | | 8A 1x Protection thread - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 |  | | | 6A, ECRU 2x Nm 45 Camelia 50% LI, 40% CO, 10% PA Cofil | << | Friction < |
| | | | | 5 |  | | | 5A, ECRU 2x Nm 45 Camelia 50% LI, 40% CO, 10% PA Cofil | << | Friction < |
| | | | | 4 | | | | | | |
| | | | | 3 |  | | | 3A, INDIGO 2x Nm 50/2 Indigo Yarn 100% CO Unitin | < | Friction < |
| | | | | 2 |  | | | 2A 1x Comb thread - | < | Friction < |
| | | | | 1 |  | | | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910066 - Yarn Quality V-Teil(e)

| A | B | C | D | E | D | C | B | A | | |
|---|---|---|---|---|---|---|---|--|------|------------|
| | | | | 8 |  | | | 8A 1x Protection thread - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A 1x Protection thread - | < | Friction < |
| | | | | 3 |  | | | 3A, INDIGO + ECRU 2x Nm 50/2 + 1x Nm 45 Indigo Yarn + Camelia 100% CO + 50% LI, 40% CO, 10% PA Unitin + Cofil | <<<< | Friction < |
| | | | | 2 |  | | | 2A 1x Comb thread - | < | Friction < |
| | | | | 1 |  | | | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910066 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A | | |
|---|---|---|---|---|---|---|---|--|------|------------|
| | | | | 8 |  | | | 8A 1x Protection thread - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A 1x Protection thread - | < | Friction < |
| | | | | 3 |  | | | 3A, INDIGO + ECRU 2x Nm 50/2 + 1x Nm 45 Indigo Yarn + Camelia 100% CO + 50% LI, 40% CO, 10% PA Unitin + Cofil | <<<< | Friction < |
| | | | | 2 |  | | | 2A 1x Comb thread - | < | Friction < |
| | | | | 1 |  | | | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910066 - Yarn Quality Ärmel links 1

| A | B | C | D | E | D | C | B | A | | |
|---|---|---|---|---|---|---|---|--|------|------------|
| | | | | 8 |  | | | 8A 1x Protection thread - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A 1x Protection thread - | < | Friction < |
| | | | | 3 |  | | | 3A, INDIGO + ECRU 2x Nm 50/2 + 1x Nm 45 Indigo Yarn + Camelia 100% CO + 50% LI, 40% CO, 10% PA Unitin + Cofil | <<<< | Friction < |
| | | | | 2 |  | | | 2A 1X Comb thread - | < | Friction < |
| | | | | 1 |  | | | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910066 - Yarn Quality Ärmel rechts 1

| A | B | C | D | E | D | C | B | A | | |
|---|---|---|---|---|---|---|---|---|------|------------|
| | | | | 8 |  | | | 8A 1x Protection thread - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A 1x Protection thread - | < | Friction < |
| | | | | 3 |  | | | 3A, INDIGO + ECRU 2x Nm 50/2 + 1x Nm 45 Indigo Yarn + Camelia 100% CO +50% LI, 40% CO, 10% PA Unitin + Cofil | <<<< | Friction < |
| | | | | 2 |  | | | 2A 1x Comb thread - | < | Friction < |
| | | | | 1 |  | | | 1A 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2