






Pattern No.: 0610342 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A 3x 50/1 Nm Shanty 88% VI, 12% PA Igea	<<<	Friction <
				4				4A - Lycra - -	<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2