

















**Pattern No.: 1110245 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   -   Residual yarn   -   -		8		8B  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  1x 0.10 mm   Monofilament Yarn   100% PA   DongGuan XieYongFu			7			
Friction >	>	6A  1x Nm 80/3   Prime   100% WV   Xiniao			6			
					5	5A  1x 0.10 mm   Monofilament Yarn   100% PA   DongGuan XieYongFu	<	Friction <
					4	4A  1x 0.10 mm   Monofilament Yarn   100% PA   DongGuan XieYongFu	<	Friction <
					3	3A  1x Nm 80/3   Prime   100% WV   Xiniao	<	Friction <
	>	2A  -   -   Comb thread   -   -			2			
Friction >	>	1A  -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110245 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
				7				
Friction >	>	6A   1x Nm 80/3   Prime   100% WV   Xinao			6			
				5				
				4		4A   1x 0.10 mm   Monofilament Yarn   100% PA   DongGuan XieYongFu	<	Friction <
				3		3A   1x Nm 80/3   Prime   100% WV   Xinao	<	Friction <
	>	2A   -   -   Comb thread   -   -			2			
Friction >	>	1A   -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

