







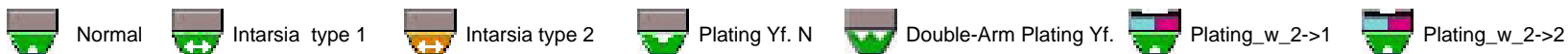









**Pattern No.: 0810167 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>>>	7A, TANGO RED  3x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE		7						
				6				6A, TANGO RED  5x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE	<5	Friction <
Friction >	>	5A, TANGO RED  1x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE		5						
				4				4A, TANGO RED  3x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE	<<<	Friction <
Friction >	5>	3A, TANGO RED  5x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE		3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

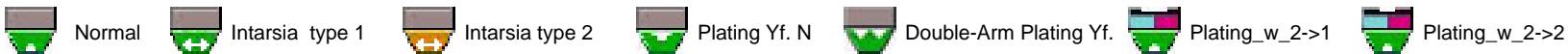
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0810167 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
Friction >	>	5A, TANGO RED   1x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE			5			
				4		4A, TANGO RED   3x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE	<<<	Friction <
				3				
	>	2A   -   -   Comb thread   -   -		2		2B, TANGO RED   1x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	1A   -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810167 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
Friction >	>	5A, TANGO RED  1x Nm 60/2   Brisbane   100% WV   Biella Yarn BY SUEDWOLLE		5				
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

