






**Pattern No.: 0810264 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
Friction >	>>	6A  2x Nm 48/2   Crespo   80% MD, 20% SE   Hotta		6						
				5						
				4				4A  3x Nm 48/2   Crespo   80% MD, 20% SE   Hotta	<<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

