








**Pattern No.: 0510146 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
Friction >	>	7A, COLOUR 2  1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa		7				
				6				
Friction >	>	5A, COLOUR 1  1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco		5				
	>	4A  -   Residual yarn   -		4				4B, COLOUR 1  1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco
				3				3A, COLOUR 1  2x 13,5/1 Nm   Venus Stretch   Border thread   72% WV, 16% PBT, 12% PA   Grignasco
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510146 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, COLOUR 1   1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco			8			
Friction >	>	7A, COLOUR 2   1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa			7			
				6			6A, COLOUR 2   1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa	< Friction <
				5			5A, COLOUR 2   2x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa	< Friction <
				4			4A, COLOUR 1   1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco	< Friction <
				3			3A, COLOUR 1   2x 13,5/1 Nm   Venus Stretch   Border thread   72% WV, 16% PBT, 12% PA   Grignasco	<< Friction <
	>	2A   -   Comb thread   -		2				
	>	1A   -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510146 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, COLOUR 1   1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco		 8				
Friction >	>	7A, COLOUR 2   1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa		 7				
				6 		6A, COLOUR 2   1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa	<	Friction <
				5				
				4 		4A, COLOUR 1   1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco	<	Friction <
				3 		3A, COLOUR 1   2x 13,5/1 Nm   Venus Stretch   Border thread   72% WV, 16% PBT, 12% PA   Grignasco	<<	Friction <
	>	2A   -   Comb thread   -		 2				
	>	1A   -   Draw separation thread   -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510146 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6A, COLOUR 2   1x 30/2 Nm   Cashwool   100% WV   Zegna Baruffa	<	Friction <
				5				
				4 		4A, COLOUR 1   1x 13,5/1 Nm   Venus Stretch   72% WV, 16% PBT, 12% PA   Grignasco	<	Friction <
				3 		3A, COLOUR 1   2x 13,5/1 Nm   Venus Stretch   Border thread   72% WV, 16% PBT, 12% PA   Grignasco	<<	Friction <
	>	2A   -   Comb thread   -		2 				
	>	1A   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2