




Pattern No.: 0510370 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3				
	>	2A - Comb thread -		2		2B 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510370 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, NORTH ATLANTIC 1x 26/2 Nm Zefir 100% WV Schoeller						
Friction >	>	6A - Residual yarn -						
						5A, NORTH ATLANTIC 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
						4A, ACACIA 2x 28/2 Nm Adelaide 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
	>	2A - Comb thread -				2B, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
Friction >	>>	1A, ACACIA 2x 28/2 Nm Adelaide 100% WV Zhangjiagang Yangtse Spinning						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510370 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>>>	7A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller						
	>	2A - Comb thread -				2B, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N






Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510370 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3				
	>	2A - Comb thread -		2		2B, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2