








**Pattern No.: 1510054 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11		11A, NAVY  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	V	
				10		10A, RED  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	V	
				9		9A, YELLOW  1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex   Millennium + 4495X   100% WV + 93,8% PA, 6,2% EA   Botto Poala + Zimmermann	VV	
				8		8A, BLUE  1x Nm 60/2   Millennium   100% WV   Botto Poala	V	

						7							
						6							
						5							
						4							
						3							
	V	2A  1x   Comb thread   -				2			2B, NAVY  1x Nm 60/2   Millennium   Border thread   100% WV   Botto Poala		V		
	V	1A  1x   Draw separation thread   -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2