









Pattern No.: 1110097 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8				8A 1x Nm 50/2 Columbia Protection thread -
				7				
				6				
				5				
				4				4A 1x Nm 70 Noir 82% CO, 18% PA Lineapiù
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110097 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8				8A 1x Nm 50/2 Columbia Protection thread -
				7				
				6				
				5				
				4				4A 1x Nm 70 Noir 82% CO, 18% PA Lineapiù
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

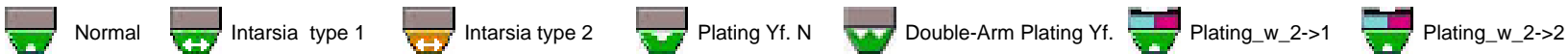
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110097 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Protection thread -	<	
				7						
				6				6A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
				5						
				4				4A, GREY 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	
				3				3A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

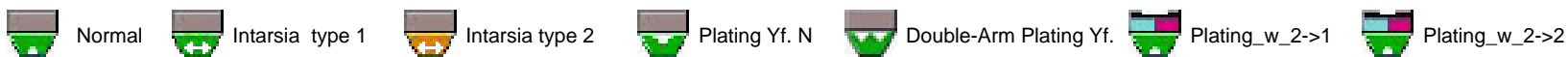
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110097 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A 1x Protection thread -	<	
				7						
				6				6A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
				5						
				4				4A, GREY 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	
				3				3A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

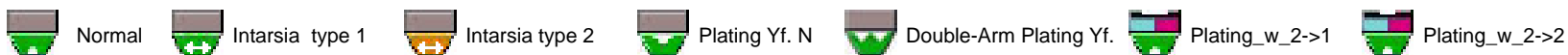
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110097 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Protection thread -	<	
				7						
				6				6A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
				5						
				4				4A, BRONZE 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	
				3				3A, BLACK 1x Nm 70 Noir 82% CO, 18% PA Lineapiù	<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

note! see yarn info file.

note! all trimmings made on CMS530HP E18

Use central feeder 4a

**** ATTENTION ****

THIS FEEDER MUST NEVER KNIT OR TUCK OTHERWISE IT WILL DAMAGE THE NEEDLES (** MAKE ONLY FLOAT IN KNIT & LOCK MODULE **)
