





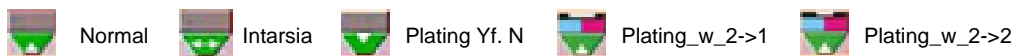








**Pattern No.: 0510472 - Yarn Quality Tandem left K&W**

A	B	C	D	E	D	C	B	A
				8				
	>	7A  1x 14/2 Nm   Residual yarn   -		 7				
Friction >	>>	6A  2x 4,4/1 Nm   Daiquiri   88% CO, 12% PBT Elité   Raumer		 6				
Friction >	>>	5A  2x 4,4/1 Nm   Daiquiri   88% CO, 12% PBT Elité   Raumer		 5				
Friction >	>>	4A  2x 4,4/1 Nm   Daiquiri   88% CO, 12% PBT Elité   Raumer		 4				
				3				
	>	2A  1x   Comb thread   -		 2				
	>	1A  1x   Draw separation thread   -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510472 - Yarn Quality Tandem right K&W**

A	B	C	D	E	D	C	B	A
				8				
				7			<	
				6			<<	Friction <
				5			<<	Friction <
				4			<<	Friction <
				3				
				2			<	
				1			<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

