














**Pattern No.: 0510102 - Yarn Quality Tandem left K&W**

A	B	C	D	E	D	C	B	A
	>	8A  1x 14/2 Nm   Residual yarn   -			8			
					7			
Friction >	>>	6A  2x 4,3/1 Nm   Sinai   100% CO   Filmar			6			
Friction >	>>	5A  2x 4,3/1 Nm   Sinai   100% CO   Filmar			5			
Friction >	>>	4A  2x 4,3/1 Nm   Sinai   100% CO   Filmar			4			
Friction >	>>	3A  2x 4,3/1 Nm   Sinai   100% CO   Filmar			3			
	>>	2A  2x   Comb thread   -			2			
	>	1A  -   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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A	B	C	D	E	D	C	B	A		
				8				8A  1x 14/2 Nm   Residual yarn   -	<	
				7						
				6				6A  2x 4,3/1 Nm   Sinai   100% CO   Filmar	<<	Friction <
				5				5A  2x 4,3/1 Nm   Sinai   100% CO   Filmar	<<	Friction <
				4				4A  2x 4,3/1 Nm   Sinai   100% CO   Filmar	<<	Friction <
				3				3A  2x 4,3/1 Nm   Sinai   100% CO   Filmar	<<	Friction <
				2						
				1				1A  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

