















Pattern No.: 0510416 - Yarn Quality Collar(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6						
				5						
				4				4A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						






A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia
-  Plating Yf. N
-  Plating_w_2->1
-  Plating_w_2->2





Pattern No.: 0510416 - Yarn Quality Front(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
Friction >	>>	7A, SAND BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson		7						
Friction <	<<	6A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson		6						
				5				5A, SAND BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				4				4A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

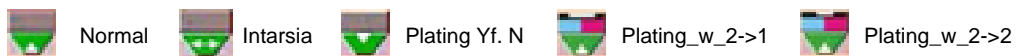
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia
-  Plating Yf. N
-  Plating_w_2->1
-  Plating_w_2->2








Pattern No.: 0510416 - Yarn Quality Back(s)

A	B	C	D	E	D	C	B	A
				8 		8A - Residual yarn -	<	
				7				
Friction >	>>	6A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson		6 				
				5				
				4 		4A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				3				
	>	2A - Comb thread -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510416 - Yarn Quality Sleeve(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A, SAND BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson		7						
Friction <	>>	6A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson		6				6B, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				5				5A, SAND BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				4				4A, BROWN 2x 40/2 Nm C31701HAX 100% CO Bondson	<<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

