

**Pattern No.: 0610447 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Protection thread   -		8		8B  -   Protection thread   -	<	
	>>	7A  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		7				
				6		6A  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<	
	>>	5A  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		5		5B  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<	
				4		4A  2x Nm 30   Viscrepe   100% VI   Filpucci	<<	
	>>	3A  2x Nm 30   Viscrepe   100% VI   Filpucci		3		3B  2x Nm 30   Viscrepe   100% VI   Filpucci	<<	
	>	2A  -   Comb thread   -		2		2B  3x Nm 30 + 1x Nm 27   Viscrepe + Spiritual   100% VI + 80% VI, 20% PA Stretch   Filpucci	<<<<	
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610447 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Protection thread   -		8		8B  -   Protection thread   -	<	
	>>	7A  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		7				
				6		6A  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<	
				5				
				4				
				3				
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2