




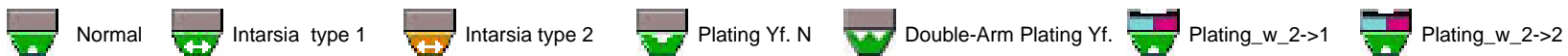






**Pattern No.: 0810166 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>>>	6A  3x Nm 48/2   Crespo   80% MD, 20% SE   Hotta		6						
				5						
				4				4A  3x Nm 48/2   Crespo   80% MD, 20% SE   Hotta	<<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810166 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A  3x Nm 48/2   Crespo   80% MD, 20% SE   Hotta	<<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

