

Pattern No.: 0610542 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
						8B 1x Residual yarn -	<	
	>	7A 1x Residual yarn -						
Friction >	>	4A 1x Nm 15 Voile Makò 100% CO Filmar						
	>	2A 1x Comb thread -				2B 1x Nm 15 Voile Makò 100% CO Filmar	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610542 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8B 1x Residual yarn -	<	
	>	7A 1x Residual yarn -						
						6A 1x Nm 15 Voile Makò 100% CO Filmar	<	Friction <
						5A - Lycra Elastic thread -	<	Friction <
Friction >	>	4A 1x Nm 15 Voile Makò 100% CO Filmar						
	>	2A 1x Comb thread -						
	>	1A 1x Draw separation thread -				1B 1x Elastic thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610542 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Residual yarn -	<	
						6A 1x Nm 15 Voile Makò 100% CO Filmar	<	Friction <
						5A - Lycra Elastic thread -	<	Friction <
Friction >	>	4A 1x Nm 15 Voile Makò 100% CO Filmar						
	>	2A 1x Comb thread -						
	>	1A 1x Draw separation thread -				1B 1x Elastic thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610542 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	
				7						
				6				6A 1x Nm 15 Voile Makò 100% CO Filmar	<	Friction <
				5						
				4						
Friction >	>	3A 1x Nm 15 Voile Makò 100% CO Filmar		3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2