










Pattern No.: 0510176 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, VIOLET 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea			8			
Friction >	>	7A, ROSE 1x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)			7			
				6			6A, VIOLET 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	< Friction <
				5			5A, VIOLET 1x 24/1 Nm Cipria 70% VI, 30% PBT Raumer	< Friction <
				4			4A, ROSE 1x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	< Friction <
				3			3A, ROSE 1x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	< Friction <
Friction >	>	2A - Comb thread -		2			2B, VIOLET 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	< Friction <
Friction >	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

