








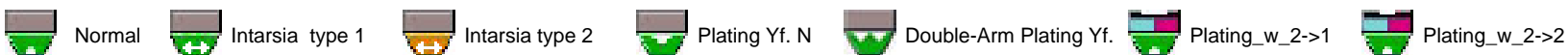











Pattern No.: 1010443 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, BLACK 3x Nm 28,5 Aria 61% VI, 26% LI, 13% PA Fashion Mill	<<<	Friction <
				6				6A, BROWN 3x Nm 60/2 Fresia 50% VI, 50% PC Schaefer Garne	<<<	Friction <
Friction >	5 >	5A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea		5						
Friction >	5 >	4A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea		4						
				3				3A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	2A - Comb thread -		2				2B, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	1A - Draw separation thread -		1						

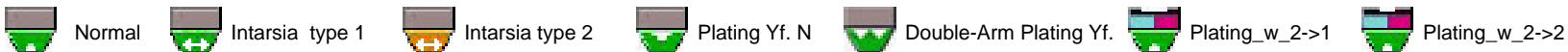
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010443 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, BLACK 3x Nm 28,5 Aria 61% VI, 26% LI, 13% PA Fashion Mill	<<<	Friction <
				6				6A, BROWN 3x Nm 60/2 Fresia 50% VI, 50% PC Schaefer Garne	<<<	Friction <
Friction >	5 >	5A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea		5						
Friction >	5 >	4A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea		4						
				3				3A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	2A - Comb thread -		2				2B, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	1A - Draw separation thread -		1						

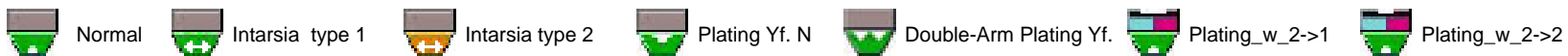
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010443 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, BLACK 3x Nm 28,5 Aria 61%VI, 26%LI, 13%PA Fashion Mill	<<<	Friction <
				6				6A, BROWN 3x Nm 60/2 Fresia 50% VI, 50% PC Schaefer Garne	<<<	Friction <
				5						
				4						
				3				3A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010443 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, BLACK 3x Nm 28,5 Aria 61%VI, 26%LI, 13%PA Fashion Mill	<<<	Friction <
				6				6A, BROWN 3x Nm 60/2 Fresia 50% VI, 50% PC Schaefer Garne	<<<	Friction <
				5						
				4						
				3				3A, WHITE 5x Nm 24 Foglia 58% VI, 42% CO Igea	< 5	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

