













**Pattern No.: 0510085 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5A  -   Residual yarn   -	<	Friction >
				4				
				3		3A, ORCHIDEE  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction >
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

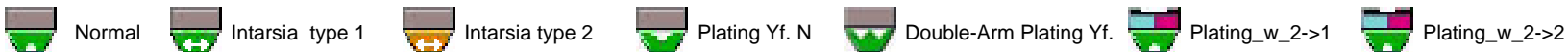
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0510085 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ORANGE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne		8		8B, DARK DENIM  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
Friction >	>	7A, BEIGE  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer		7				
				6		6A, ORCHIDEE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne	<<	Friction <
Friction >	>>	5A, ORCHIDEE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne		5		5B, BEIGE  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
Friction >	>	4A, DARK DENIM  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer		4		4B, ORANGE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne	<<	Friction <
				3		3A, ORCHIDEE  2x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<<	Friction <
	>	2A  -   Comb thread   -		2		2B  1x   Art. 2542 EX   Elastic thread   Zimmermann	<	
	>	1A  -   Draw separation thread   -		1				

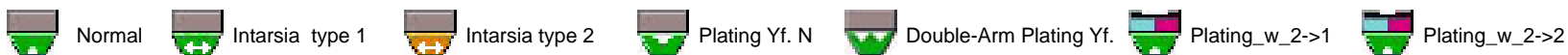
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0510085 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8B, DARK DENIM  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				7						
				6				6A, ORCHIDEE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne	<<	Friction <
				5				5B, BEIGE  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				4				4B, ORANGE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne	<<	Friction <
				3				3A, ORCHIDEE  2x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<<	Friction <
	>	2A  -   Comb thread   -		2				2B  1x   Art. 2542 EX   Elastic thread   Zimmermann	<	
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510085 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4		4B, ORCHIDEE  2x 60/2 Nm   Fresia   50% VI, 50% PC   Schaefer Garne	<<	Friction <
				3		3A, ORCHIDEE  1x 16/1 Nm   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

