










Pattern No.: 1310008 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	Friction <
				7						
				6				6A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, ECRU + INDIGO 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo 11 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
Friction >	>>	4A, ECRU 2x Nm 18 Lotus 90% CO, 10% LI Igea		4				4B, ECRU 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
Friction >	>>	3A, INDIGO 2x Nm 35/2 Indigo 11 100% CO Unitin		3				3B, INDIGO 2x Nm 35/2 Indigo 11 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2