









Pattern No.: 1110156 - Yarn Quality Kragen_1

| A | B | C | D | E | D | C | B | A |
|------------|---|------------------------------------|--|---|---|--|---|------------|
| | | | | 8 |  | 8A - Residual yarn - | < | Friction < |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| | | | | 5 | | | | |
| | | | | 4 | | | | |
| | | | | 3 | | | | |
| Friction > | > | 2A - Comb thread - | | 2 |  | | | |
| Friction > | > | 1A - Draw separation thread - |  | 1 |  | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

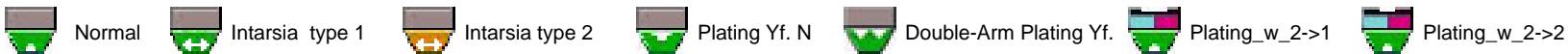
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1110156 - Yarn Quality Zutaten

| A | B | C | D | E | D | C | B | A | | |
|------------|---|------------------------------------|---|---|---|---|---|--|---|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 | | | | | | |
| | | | | 3 | | | | | | |
| Friction > | > | 2A - Comb thread - | | 2 |  | | | | | |
| Friction > | > | 1A - Draw separation thread - | | 1 |  |  | | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

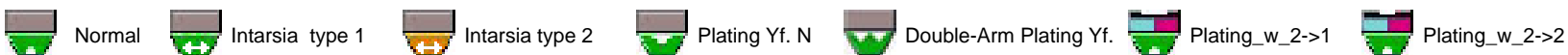
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1110156 - Yarn Quality V-Teil(e) links

| A | B | C | D | E | D | C | B | A | | |
|------------|---|------------------------------------|---|---|---|---|---|---|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 |  | | | 7A, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| | | | | 6 |  | | | 6A, RED 2x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù | << | Friction < |
| | | | | 5 |  | | | 5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA. | < | Friction < |
| | | | | 4 |  | | | 4A, GRAPE 3x Nm 24 Giselle 63% VI, 37% PA Lineapiù | <<< | Friction < |
| | | | | 3 |  | | | 3A, RED 3x Nm 60/2 Millennium 100% WV Zegna Baruffa | <<< | Friction < |
| Friction > | > | 2A - Comb thread - | | 2 |  | | | 2B, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| Friction > | > | 1A - Draw separation thread - | | 1 |  | | | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

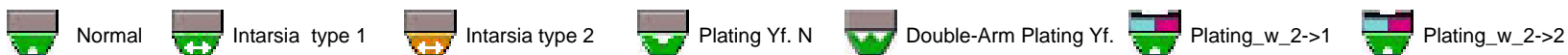
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













Pattern No.: 1110156 - Yarn Quality V-Teil(e) rechts

| A | B | C | D | E | D | C | B | A | | |
|------------|---|------------------------------------|---|---|--|---|---|---|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 |  | | | 7A, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| | | | | 6 |  | | | 6A, RED 2x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù | << | Friction < |
| | | | | 5 |  | | | 5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA. | < | Friction < |
| | | | | 4 |  | | | 4A, GRAPE 3x Nm 24 Giselle 63% VI, 37% PA Lineapiù | <<< | Friction < |
| | | | | 3 |  | | | 3A, RED 3x Nm 60/2 Millennium 100% WV Zegna Baruffa | <<< | Friction < |
| Friction > | > | 2A - Comb thread - | | 2 |  | | | 2B, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| Friction > | > | 1A - Draw separation thread - | | 1 |  | | | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

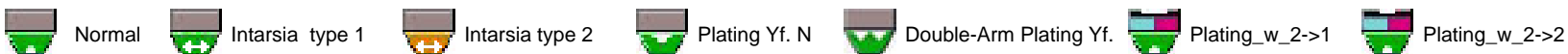
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1110156 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A | | |
|------------|---|------------------------------------|---|---|--|---|---|---|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 |  | | | 7A, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| | | | | 6 |  | | | 6A, RED 2x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù | << | Friction < |
| | | | | 5 |  | | | 5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA. | < | Friction < |
| | | | | 4 |  | | | 4A, GRAPE 3x Nm 24 Giselle 63% VI, 37% PA Lineapiù | <<< | Friction < |
| | | | | 3 |  | | | 3A, RED 3x Nm 60/2 Millennium 100% WV Zegna Baruffa | <<< | Friction < |
| Friction > | > | 2A - Comb thread - | | 2 |  |  | | 2B, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| Friction > | > | 1A - Draw separation thread - | | 1 |  |  | | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110156 - Yarn Quality Ärmel

| A | B | C | D | E | D | C | B | A | | |
|------------|---|------------------------------------|---|---|--|---|---|---|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 |  | | | 7A, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| | | | | 6 |  | | | 6A, RED 2x Nm 15 Camelot 58% WM, 32% PA, 10% WV Lineapiù | << | Friction < |
| | | | | 5 |  | | | 5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA. | < | Friction < |
| | | | | 4 |  | | | 4A, GRAPE 3x Nm 24 Giselle 63% VI, 37% PA Lineapiù | <<< | Friction < |
| | | | | 3 |  | | | 3A, RED 3x Nm 60/2 Millennium 100% WV Zegna Baruffa | <<< | Friction < |
| Friction > | > | 2A - Comb thread - | | 2 |  | | | 2B, RED 1x Nm 1,2 Ulisse 100% WV Sesia | < | Friction < |
| Friction > | > | 1A - Draw separation thread - | | 1 |  | | | 1B, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea | < | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2