












**Pattern No.: 0310139 / F140KW52 - Yarn Quality**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				
				6				6A  2x 12/1 Nm   Victory   70% CO, 30% PES   Raumer
				5				5A  2x 12/1 Nm   Victory   70% CO, 30% PES   Raumer
	-	4A  2x 12/1 Nm   Victory   70% CO, 30% PES   Raumer		4				
				3				
	-	2A  -   Comb thread   -		2				
	-	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia 
  Plating Yf. N 
  Plating\_w\_2->1 
  Plating\_w\_2->2